

VERMONT  CASTINGS™



**2024 Catalog**

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## AspenC3



Compact yet strong, the Aspen wood stove adds warmth and style to intimate spaces. When every element is meticulously crafted, quality speaks for itself. With no manual controls, and our exclusive C3 technology tuned to provide an optimal burn, this is the simplest stove you will ever operate.

Peak BTU/hr Output <sup>1</sup>	35,200
Heating Capacity <sup>2</sup>	400 - 1,200 sq ft
Maximum Burn Time	10 hrs
Efficiency <sup>3</sup>	81% LHV; 75% HHV
Emissions	1.99 g/hr
Firebox Capacity	1.25 cu ft
Recommended Log Length	16"
Actual Weight	215 lbs



\*\*Up to \$2,000 annually for qualifying purchase. **EPA and Tax Credit Certified** save money and be kind to the environment with industry leading technology and high efficiency



Timeless cast iron styling with a furniture-quality finish



North-south orientation for easy loading



Top plate cooking surface for the stove top chef

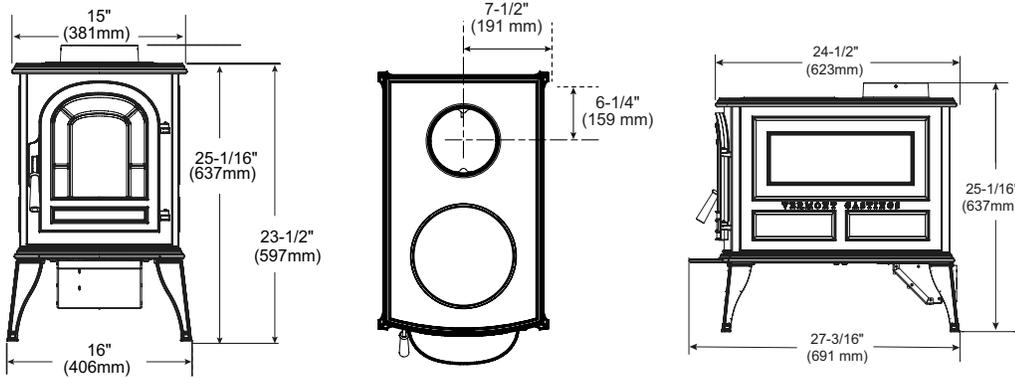


Up to 10 hours of burn time from each load of wood

# Continuous Combustion Control™ (C3) Technology

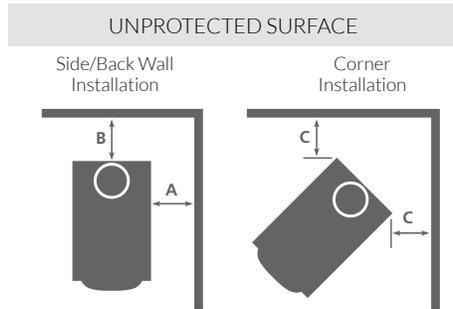
Our exclusive C3 technology is tuned to provide optimal burn throughout the life of your fire. From startup to last coals, C3 technology manages all the give-and-take for you, automatically adjusting and delivering just the right amount of air to optimize efficiency and heat output. This heat activated technology requires no electricity or manual air controls. The result – the most consistent, easiest burn you will experience.

## Specifications



6" single or double wall pipe	CLEARANCES TO COMBUSTIBLES		
	A	B	C
Single wall pipe	14" (356 mm)	8" (203 mm)	6" (152mm)
Double wall pipe	14" (356 mm)	3" (76 mm)	3" (76 mm)

Standard floor protection: 25-1/2" x 39-7/16" minimum. See manual for corner floor protection sizes and diagrams, for single and double wall pipe. Refer to manual for complete list of clearances prior to installation.



## Options & Accessories

Vermont Castings offers a variety of accessories to complement the Intrepid FlexBurn. Scan the QR code below to explore.



CAST IRON STEAMER



CAST IRON TRIVET



DECORATIVE VINTAGE COOKPLATE



CAST IRON WOOD BIN



PORTABLE SAFETY SCREEN



VERMONT CASTINGS LEATHER GLOVES



MAGNETIC STOVE TOP THERMOMETER

Scan to learn more about our wood stoves



For full warranty details, visit [www.forgenflame.com](http://www.forgenflame.com).

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[FORGENFLAME.COM](http://FORGENFLAME.COM)





Defiant shown in Classic Black with optional warming shelves and mitten racks

## Defiant

The Defiant provides more than heat: it's a skillfully crafted, timeless piece of American history. In fact, the last original Defiant Parlor Stove is located in the Smithsonian's National History collection. Named over 40 years ago to "defy the wintery blast," today's Defiant does that and more.



Timeless cast iron styling with a furniture-quality finish



Convenient top load keeps smoke and ash contained and increases load capacity



Exclusive swing-out ash pan allows you to cleanly remove ashes, even when the stove is hot



Cast iron griddle top offers a versatile cooking surface for the stovetop chef



Peak BTU/hr Output <sup>1</sup>	56,000
Heating Capacity <sup>2</sup>	1,300 - 2,800 sq ft
Maximum Burn Time	14 hrs
Efficiency <sup>3</sup>	84% LHV; 78% HHV
Emissions	1.3 g/hr
Firebox Capacity	3.25 cu ft
Recommended Log Length	20"
Actual Weight	475 lbs

### STOVE FINISHES



CLASSIC BLACK

BORDEAUX ENAMEL

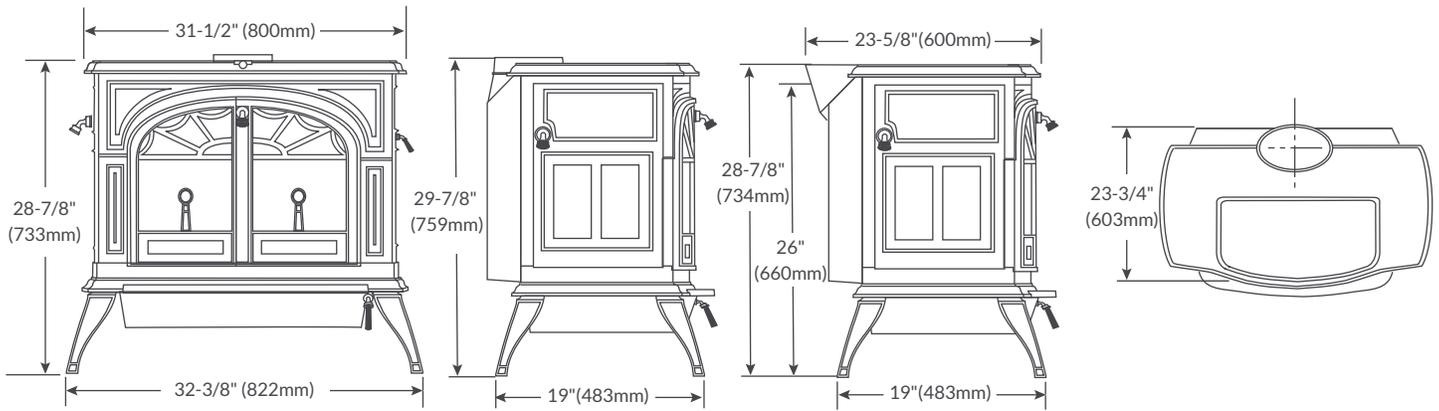
MAJOLICA BROWN ENAMEL

TWILIGHT ENAMEL

\*\*Up to \$2,000 annually for qualifying purchase.

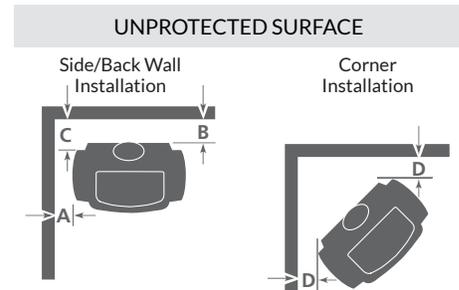
**EPA and Tax Credit Certified** save money and be kind to the environment with industry leading technology and high efficiency

# Specifications



6" or 8" single or double wall pipe	CLEARANCES TO COMBUSTIBLES			
	A	B	C	D
Top exit, single wall connector pipe	21" (521 mm)	15" (381 mm)	21" (521 mm)	5" (127 mm)
Top exit, double wall connector pipe	21" (521 mm)	15" (381 mm)	21" (521 mm)	5" (127 mm)
Rear exit	21" (521 mm)	10" (254 mm)	16" (407 mm)	N/A

Standard floor protection: 44" x 46" minimum. See manual for corner floor protection sizes and diagrams, for single and double wall pipe. Refer to manual for complete list of clearances prior to installation. Oval to round adaptor required for installation.



# Options & Accessories



CAST IRON STEAMER



CAST IRON TRIVET



VERMONT CASTINGS LEATHER GLOVES



CAST IRON WOOD BIN



PORTABLE SAFETY SCREEN



MAGNETIC STOVE TOP THERMOMETER



MATCHING ENAMEL PIPE



WARMING SHELVES



TRANSITION STYLE DOORS



OUTSIDE AIR ADAPTER



VARIABLE SPEED FAN KIT

Scan to learn more about our wood stoves



For full warranty details, visit [www.forgenflame.com](http://www.forgenflame.com).

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VMT-1023-0324

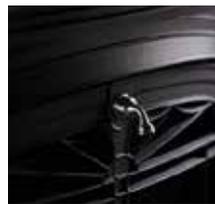


Encore shown in Bordeaux with optional warming shelves and mitten racks

## Encore



The Encore provides more than heat: it's a skillfully crafted, timeless piece of furniture. Great design bridges beauty and utility, and a finely fashioned exterior with classic curves and smooth cast iron finish complements features made with care.



Timeless cast iron styling with a furniture-quality finish



Convenient top load keeps smoke and ash contained and increases load capacity



Exclusive swing-out ash pan allows you to cleanly remove ashes, even when the stove is hot



Cast iron griddle top offers a versatile cooking surface for the stovetop chef

### STOVE FINISHES



CLASSIC  
BLACK

BORDEAUX  
ENAMEL

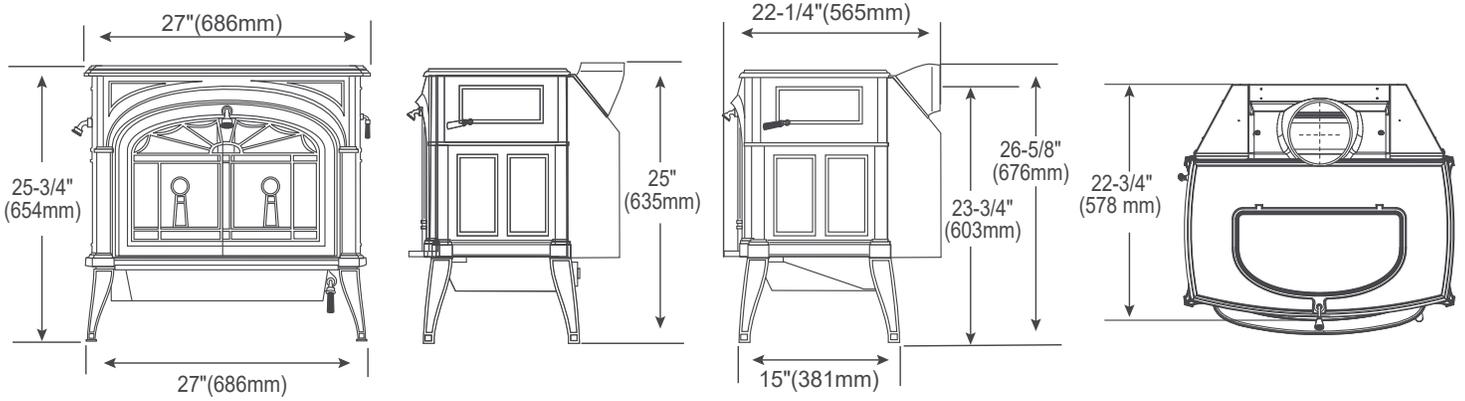
MAJOLICA BROWN  
ENAMEL

TWILIGHT  
ENAMEL

Peak BTU/hr Output <sup>1</sup>	48,000
Heating Capacity <sup>2</sup>	900 - 2,300 sq ft
Maximum Burn Time	12 hrs
Efficiency <sup>3</sup>	83% LHV; 77% HHV
Emissions	1.1 g/hr
Firebox Capacity	2.3 cu ft
Recommended Log Length	18"
Actual Weight	475 lbs

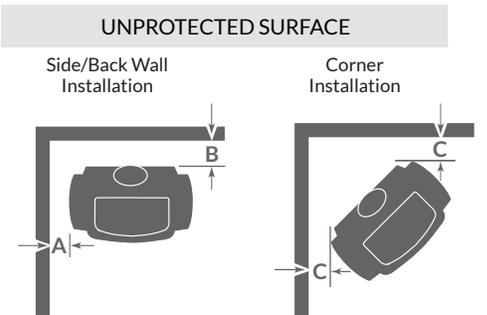
\*\*Up to \$2,000 annually for qualifying purchase.  
EPA and Tax Credit Certified save money and be kind to the environment with industry leading technology and high efficiency

# Specifications



6" single or double wall pipe	CLEARANCES TO COMBUSTIBLES		
	A	B	C
Top exit, single wall connector pipe	19-1/2" (495 mm)	20" (508 mm) w/o shields 15" (381 mm) w/shields	15" (381 mm)
Top exit, double wall connector pipe	18-1/2" (470 mm)	11" (279 mm)	7-1/2" (191 mm)
Rear exit	19-1/2" (495 mm)	14" (356 mm)	N/A

Standard floor protection: 39-1/4" x 44" minimum. See manual for corner floor protection sizes and diagrams, for single and double wall pipe. Refer to manual for complete list of clearances prior to installation.



# Options & Accessories



Scan to learn more about our wood stoves



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[FORGENFLAME.COM](http://FORGENFLAME.COM)



Dauntless FlexBurn in Twilight enamel

## Dauntless



Fearless and resolute, this timeless beauty delivers steady overnight heat even on the fiercest of winter nights. Exclusive FlexBurn technology provides the option to burn with a catalyst for maximum efficiency. A cast-iron griddle top and optional cooking grill helps you connect around food and flame all year long.



Timeless cast iron styling with a furniture-quality finish



Convenient top load keeps smoke and ash contained and increases load capacity



Exclusive swing-out ash pan allows you to cleanly remove ashes, even when the stove is hot



Optional cooking grill conveniently sits under the cast iron griddle top to offer a versatile cooking surface

Peak BTU/hr Output <sup>1</sup>	45,500
Heating Capacity <sup>2</sup>	800 - 2,000 sq ft
Maximum Burn Time	11 hrs
Efficiency <sup>3</sup>	LHV: 83% (Catalytic) 82% (Non-Catalytic) HHV: 78% (Catalytic) 77% (Non-Catalytic)
Emissions	1.2 g/hr (Catalytic) 1.1 g/hr (Non-Catalytic)
Firebox Capacity	1.8 cu ft
Recommended Log Length	16"
Actual Weight	390 lbs

### STOVE FINISHES



CLASSIC  
BLACK

BORDEAUX  
ENAMEL

MAJOLICA BROWN  
ENAMEL

TWILIGHT  
ENAMEL

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EPA and Tax Credit Certified save money and be kind to the environment with industry leading technology and high efficiency

# FlexBurn® Technology

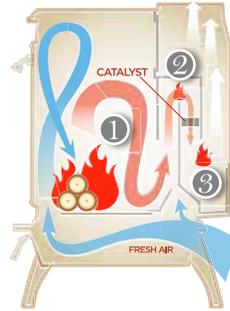
Save money and use less wood with a catalyst. Increase your heating efficiency and lower your stove emissions, ensuring you get the most out of each load of wood.



**START UP**  
Primary burn started and fueled by fresh air with the bypass damper open

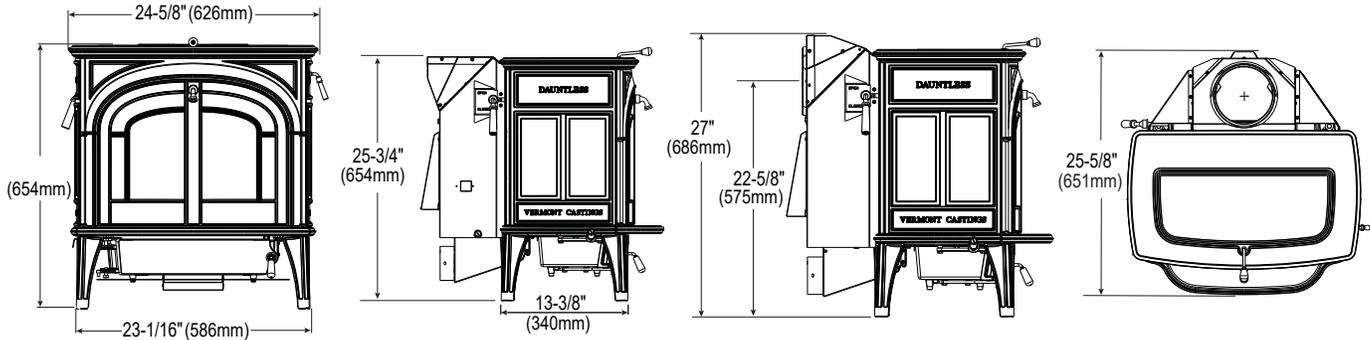


**2-STAGE BURN**  
Damper is closed once stove and flue are sufficiently hot, forcing smoke into the secondary combustion chamber where additional air feeds combustion of gases for secondary burn

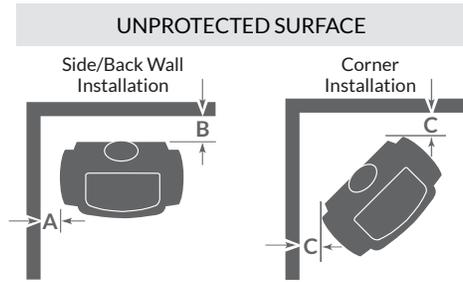


**3-STAGE BURN**  
With catalyst in place, increased efficiency and lower emissions result from a tertiary burning of gases and CO, and enables combustion at much lower temperatures, extending burn times and saving on fuel costs

## Specifications



6\"/>			
	CLEARANCES TO COMBUSTIBLES		
	A	B	C
Top exit, single wall pipe	14\"/>		



Standard floor protection: 35-3/8\"/>

## Options & Accessories



Scan to learn more about our wood stoves



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Intrepid FlexBurn in Twilight enamel

Compact and efficient, the Intrepid wood stove offers the classic warmth and timeless beauty, now with the convenience of FlexBurn Technology. The style and strength of 100% cast iron construction, combined with features not found often on stoves of this size, put the Intrepid FlexBurn in a class of its own. When paired with the optional catalytic performance pack, it becomes the cleanest burning wood stove ever certified by the EPA.

## Intrepid



Timeless cast iron styling with a furniture-quality finish



Convenient top load keeps smoke and ash contained and increases load capacity



Exclusive swing-out ash pan allows you to cleanly remove ashes, even when the stove is hot



Cast iron griddle top offers a versatile cooking surface for the stovetop chef

Peak BTU/hr Output <sup>1</sup>	37,000
Heating Capacity <sup>2</sup>	600 - 1,800 sq ft
Maximum Burn Time	8 hrs
Efficiency <sup>3</sup>	LHV: 83% (Catalytic) 80% (Non-Catalytic) HHV: 77% (Catalytic) 74% (Non-Catalytic)
Emissions	0.3 g/hr (Catalytic) 0.6 g/hr (Non-Catalytic)
Firebox Capacity	1.31 cu ft
Recommended Log Length	14"
Actual Weight	348 lbs

### STOVE FINISHES



CLASSIC BLACK

BORDEAUX ENAMEL

MAJOLICA BROWN ENAMEL

TWILIGHT ENAMEL

# FlexBurn® Technology

Save money and use less wood with a catalyst. Increase your heating efficiency and lower your stove emissions, ensuring you get the most out of each load of wood.



**START UP**  
Primary burn started and fueled by fresh air with the bypass damper open

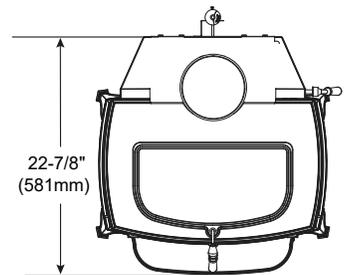
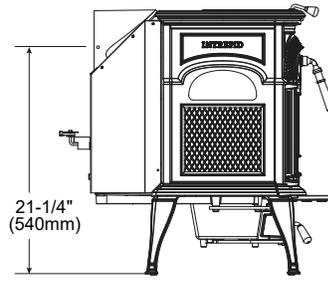
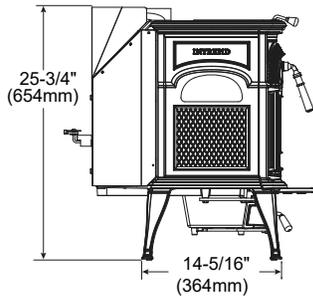
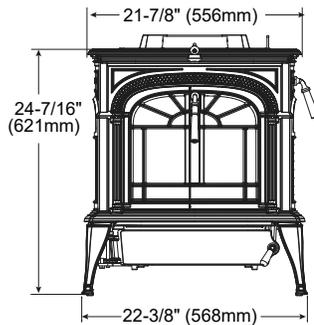


**2-STAGE BURN**  
Damper is closed once stove and flue are sufficiently hot, forcing smoke into the secondary combustion chamber where additional air feeds combustion of gases for secondary burn



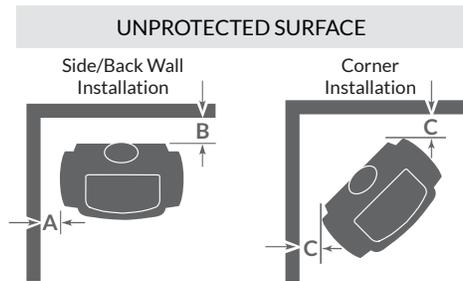
**3-STAGE BURN**  
With catalyst in place, increased efficiency and lower emissions result from a tertiary burning of gases and CO, and enables combustion at much lower temperatures, extending burn times and saving on fuel costs

## Specifications



6" single or double wall pipe	CLEARANCES TO COMBUSTIBLES		
	A	B	C
Top exit, single wall pipe	15" (381 mm)	12" (305 mm)	6-1/2" (165 mm)
Top exit, double wall pipe	11" (279 mm)	10" (254 mm)	6" (152 mm)
Rear exit	15" (381 mm)	13" (330 mm)	N/A

Standard floor protection: 39-1/4" x 44" minimum. See manual for corner floor protection sizes and diagrams, for single and double wall pipe. Refer to manual for complete list of clearances prior to installation.



## Options & Accessories

Vermont Castings offers a variety of accessories to complement the Intrepid FlexBurn. Scan the QR code below to explore.



CAST IRON STEAMER



CAST IRON TRIVET



VERMONT CASTINGS LEATHER GLOVES



MATCHING ENAMEL PIPE



TRANSITION STYLE DOORS



CAST IRON WOOD BIN



WARMING SHELVES

Scan to learn more about our wood stoves



For full warranty details, visit [www.forgenflame.com](http://www.forgenflame.com).

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Montpelier II Wood-Burning Insert in Majolica Brown



**Montpelier II**



**Gifford**

Watching the flames and feeling the warmth of a wood fire is an experience that never gets old. The Montpelier II and Gifford wood-burning inserts maintain that timeless appeal and highlight large, unobstructed views of the fire, turning your existing, drafty fireplace into an efficient centerpiece.

Vermont Castings provides more than heat. It's the warmth that unites. Proudly crafted and casted by our artisans in Vermont, no detail is too small, no element insignificant. The timeless designs and furniture-quality finish set the scene for intimate memories.

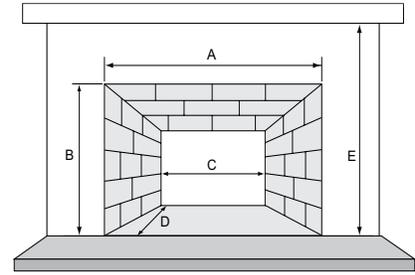
	Montpelier II	Gifford
Peak BTU/hr Output <sup>1</sup>	56,000	37,400
Heating Capacity <sup>2</sup>	1,000 - 2,400 sq ft	650 - 1,300 sq ft
Maximum Burn Time	7 hrs	6 hrs
Efficiency <sup>3</sup>	77% LHV / 71% HHV	70% LHV / 65% HHV
Emissions	1.85 g/hr	1.9 g/hr
Firebox Capacity	2.4 cu ft	1.5 cu ft
Recommended Log Length	20"	18"
Actual Weight	400 lbs	335 lbs
Blower System	200 CFM	200 CFM

# 3 Easy Steps To Upgrade Your Existing Wood-Burning Fireplace

## STEP 1: Measure Your Existing Fireplace

The height, width and depth of the existing fireplace opening is needed to ensure selection of an appropriately sized insert:

- A. Fireplace front width \_\_\_\_\_ D. Fireplace Depth \_\_\_\_\_  
 B. Fireplace front height \_\_\_\_\_ E. Hearth to mantel height \_\_\_\_\_  
 C. Fireplace back width \_\_\_\_\_ (based on a 12" deep combustible mantel)



### Minimum Fireplace Opening

	A FRONT WIDTH	B FRONT HEIGHT	C BACK WIDTH	D DEPTH (STEEL SURROUND)	D DEPTH (CAST SURROUND)	E HEARTH TO MANTEL HEIGHT
MONTPELIER II	32" (813 mm)	23-3/8" (594 mm)	24-1/8" (613 mm)	18-1/8" (460 mm)	17-7/8" (454 mm)	47-3/4" (1213 mm)
GIFFORD	27" (686 mm)	19-1/4" (489 mm)	24-1/2" (622 mm)	15-15/16" (405 mm)	15-5/8" (397)	44-3/4" (1137 mm)

## STEP 2: Select a Surround

Surrounds remove the gap between the fireplace insert and existing fireplace opening. Choose from numerous sizes and styles for a unique look.



### CAST IRON

Small: 38-7/8" x 26-1/4" (Gifford)  
 Large: 44" x 30-1/4" (Montpelier II)



### STEEL

Large: 51" x 34" (Montpelier II only)  
 Medium: 43" x 31-1/8" (Montpelier II and Gifford)  
 Small: 38-1/4" x 28" (Gifford only)

## STEP 3: Customize Your Insert

Make it your own. Select stunning finish options and accessories.



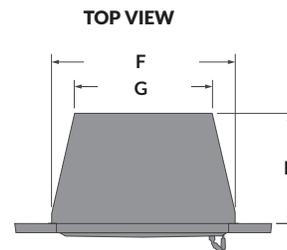
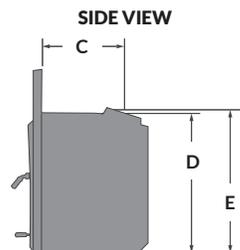
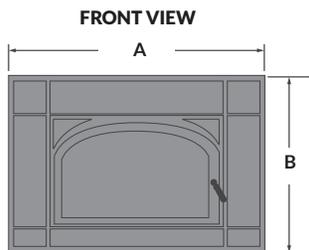
### CLASSIC BLACK



### MAJOLICA BROWN

## Specifications

	A	B	C	D	E	F	G	H
Montpelier II	44" (1118mm)	30-1/4" (768mm)	13-5/8" (346mm)	23-1/8" (587mm)	23-3/4" (603mm)	31-1/2" (800mm)	23-5/8" (600mm)	17-5/8" (448mm)
Gifford	38-7/8" (987mm)	26-1/4" (667mm)	11-3/4" (298mm)	19" (483mm)	19-3/4" (502mm)	26-1/2" (673mm)	24" (610mm)	15-5/8" (397mm)



Scan to learn more  
about our wood inserts



For full warranty details, visit [www.forgenflame.com](http://www.forgenflame.com).

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To learn more visit [forgenflame.com/pages/fireplace-safety](http://forgenflame.com/pages/fireplace-safety)



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Stardance Direct Vent Gas Stove in Bordeaux

## Radiance



## Stardance

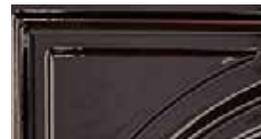


## Intrepid



	Radiance	Stardance	Intrepid
Peak BTU/hr Input	25,000 - 38,000 (NG) / 25,000 - 36,000 (LP)	20,000 - 28,000 (NG/LP)	12,000 - 17,500 (NG) / 12,000 - 16,000 (LP)
Heating Capacity	1,100 - 1,700 sq ft	700 - 1,200 sq ft	400 - 1,000 sq ft
Glass Size	23-7/8" x 15-3/4"	19" x 16-7/8"	16-7/8" x 12-5/8"
Energuided CSA P.4.1-15	63%	58%	64%
U.S. Efficiency Steady State/AFUE	82%	81%	80%
U.S. Efficiency AFUE	68%	67%	77%
Actual Weight	350 lbs	202 lbs	195 lbs
Flue Size/Venting Location	6-5/8"/Top	6-5/8"/Top	6-5/8"/Rear

### Stove Finishes



Majolica Brown Enamel  
Radiance and Stardance Only



Bordeaux Enamel



Classic Black

**Vermont Castings** provides more than heat. It's the warmth that unites. Proudly crafted and casted by our artisans in Vermont, no detail is too small, no element insignificant. The timeless designs and furniture-quality finish set the scene for intimate memories.

## Gas Stove Technologies

**Direct Vent Technology** With Direct Vent Technology, your stove can use outside air for combustion, expelling 100% of the combustion exhaust and by-products.

**IntelliFire® Touch Ignition System** IntelliFire Touch (IFT) is our most advanced intermittent-pilot ignition (IPI) system, making operating your appliance simple, smart and safe.

**Standing Pilot Ignition System** No power, no problem; the pilot stays on all the time and generates enough voltage to run the stove.

## Controls and Additional Options

### IntelliFire Touch Models

**Standard Touchscreen Remote** provides features including flame height adjustment, fan control, and a thermostat mode (depending on the model)



**Optional IntelliFire® App** Monitor your fire from anywhere or even control it with the sound of your voice with the IntelliFire app, compatible with Amazon Alexa and Google Assistant.



### Standing Pilot Models (optional)

**Touchscreen Thermostat Remote** provides features including thermostatic control mode, six-hour timer mode, and sleep mode



**On/Off Remote** Features: on/off remote control, signal indicator, battery receiver



**Warming Shelves** Stylish, yet practical.



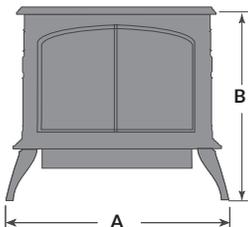
**Variable speed fan kit** to better distribute heat in your space. Fan comes standard on IntelliFire Touch (IFT) models.



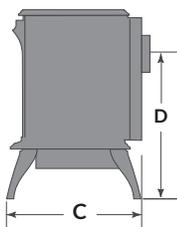
## Specifications

	A	B	C	D	E	F	G	H	I	Hearth Requirements
<b>Radiance</b>	31" (787mm)	28" (711mm)	18-1/4" (464mm)	NA	6" (152mm)	72" (1829mm)	48" (1219mm)	4" (102mm)	6" (152mm)	The stove must be installed on rigid flooring. When the heater is installed directly on any combustible surface other than wood flooring, a metal or wood panel extending the full width and depth of the unit must be used as the hearth. There are no other hearth requirements.
<b>Stardance</b>	25-1/2" (648mm)	26-3/4" (679mm)	17" (432mm)	NA	4" (102mm)	72" (1829mm)	48" (1219mm)	4" (102mm)	4" (102mm)	
<b>Intrepid</b>	21-3/4" (552mm)	24-1/4" (616mm)	13-7/8" (352mm)	18" (457mm)	2" (51mm)	72" (1829mm)	48" (1219mm)	4" (102mm)	2" (51mm)	

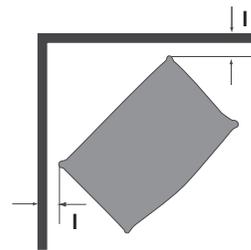
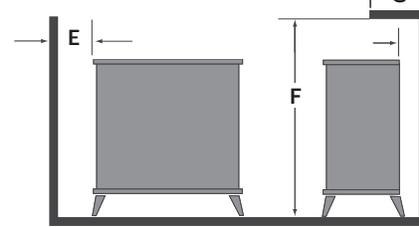
FRONT VIEW



SIDE VIEW



CLEARANCES



Minimum clearances to combustible materials in inches. Maintain clearance (empty space) between combustible materials and the heater as specified below for the appropriate model.

Scan to learn more about our gas stoves



For full warranty details, visit [www.forgenflame.com](http://www.forgenflame.com).

**IMPORTANT - READ BEFORE YOU INSTALL!** - Refer to the Owner/Installation Manual for complete clearance requirements and specifications. The images and descriptions in this brochure are provided to assist you in product selection only. Vermont Castings is a registered trademark of Hearth & Home Technologies. Product specifications and pricing subject to change without notice. Fireplace, stove and insert surfaces get extremely HOT and can cause burns if touched. Keep a safe distance away. To learn more visit [www.forgenflame.com/pages/fireplace-safety](http://www.forgenflame.com/pages/fireplace-safety). ©2023 Hearth & Home Technologies®, All rights reserved. Google and Google Home are trademarks of Google LLC. Amazon, Alexa, and all related logos are trademarks of Amazon.com, Inc. or its affiliates.

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